

Date: Friday, 04/01/2008 2:46:16 PM  
 User: Linda Lacelle

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	LOCK HANDLE
Job Number	36576		
Estimate Number	10596		
P.O. Number	N/A	Part Number	D2366
This Issue	04/01/2008	S.O. No.	N/A
Prsht Rev.	NC	Drawing Number	D2366 REV C
First Issue	N/A	Project Number	N/A
Previous Run	31955	Drawing Revision	C
Written By		Material	N/A
Checked & Approved By	<u>L</u>	Due Date	11/01/2008
'Comment	Est B 00.05.04 Rerformat EC Est Rev:C Now on Waterjet 07-04-20 JLM	Qty:	20
Um:	Each		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S20GA	304/316 .040 Sheet
<b>Comment:</b> Qty.: 0.0183 sf(s)/Unit Total : 0.3654 sf(s) 304/316 .040 Sheet Batch: 107 106702 FB 8-1-4		
2.0	WATER JET	FLOW WATER JET
<b>Comment:</b> FLOW WATER JET 1-Cut as per Dwg 2366 Dwg Rev: C FB 8-1-4 Prog Rev:		
2-Deburr if necessary		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
<b>Comment:</b> INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
<b>Comment:</b> SECOND CHECK		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
<b>Comment:</b> SMALL & MEDIUM FAB RESOURCE 1 Tumble and stock		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA: HD Date: 01/01/11  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCK HANDLE

Job Number: 36576

Part Number: D2366

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST30

AS 08/01/09 (X2)

7.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

AS 08/01/11

Job Completion



AS 08/01/11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

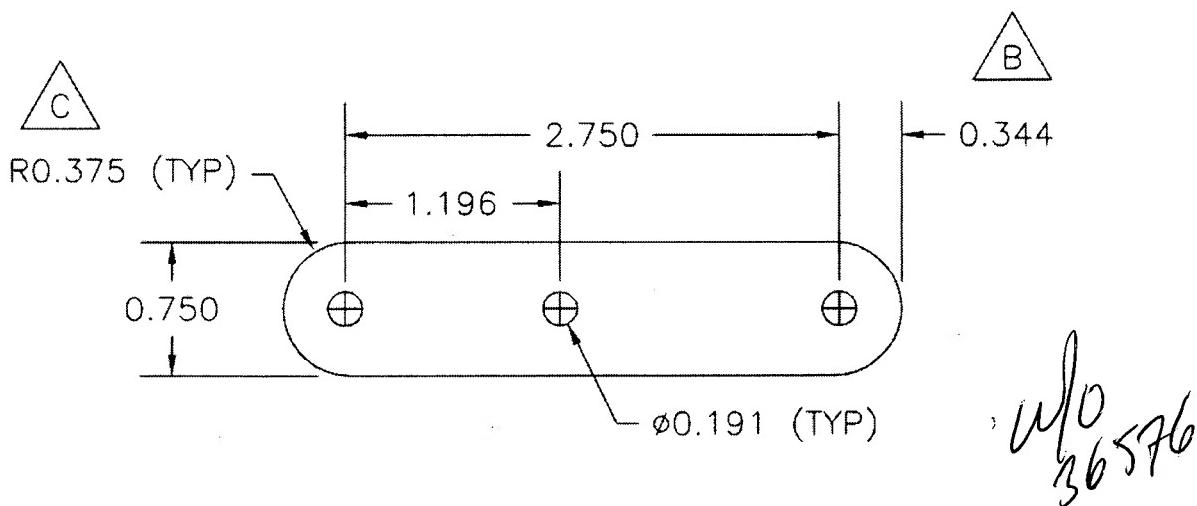
NOTE: Date & initial all entries



COPY ISSUED  
15

DESIGN BW	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D2366	REV. C SHEET 1 OF 1
DATE 00.04.24		TITLE LOCK HANDLE	SCALE 1:1
A	95.02.20	NEW ISSUE	
B	96.06.10	R0.50 WAS R0.354; 0.344 WAS 0.300	
C	00.04.24	R0.375 WAS R0.50	

RELEASED  
00.05.02 *[initials]*



*W0  
36576*

MATERIAL: AISI 304/316 SS 0.040 THICK  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
ALL DIMENSION ARE INCHES

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DART AEROSPACE LTD	Work Order:	36576
Description: LOCK HANDLE	Part Number:	D2366
Inspection Dwg: D2366 Rev: C		Page 1 of 1

## **FIRST ARTICLE INSPECTION CHECKLIST**

## X First Article      Prototype

Measured by:	<u>JB</u>	Audited by:	<u>J</u>	Prototype Approval:	<u>/</u>
Date:	<u>8-17</u>	Date:	<u>08/01/08</u>	Date:	<u>/</u>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	